

27. Reinstall transport in case and tighten three transport mounting screws.
28. Install rear overlay panel and tighten six mounting screws.
29. Install front extrusion assembly (arm rest) and tighten two mounting screws.
30. Install transport front overlay. Do not tighten screws.
31. Align marking block V 1.5 ( $\pm 0.010$ ) inch from reproduce head gap (see Figure 6).
32. Tighten marking block mounting screws.
33. Position splicing block on cover assembly and press in place.
34. For completed installation, see Figure 7.

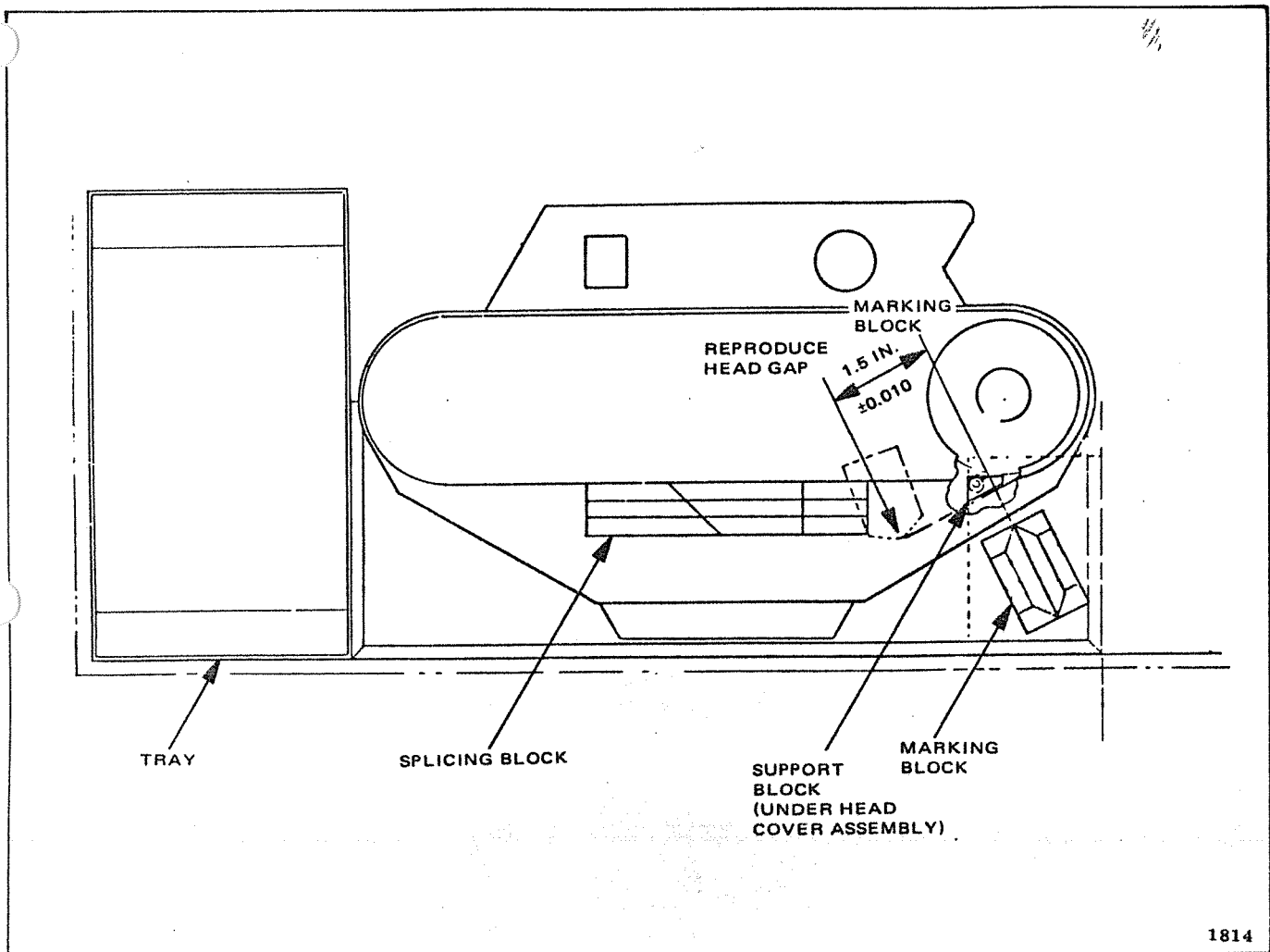


Figure 6. Support Block Mounting, Location