



NOTES:

1. ASSY NO. IS 4041230-01.
2. MARK ASSY NO. PER BDI-1.
3. PREFORM ITEM 2 TO A 2.25 O.D. CIRCULAR FORM BEFORE ASSY.
4. MIX ITEMS 6 AND 7 PER MFG. SPEC. AND APPLY AROUND PERIPHERY. ALLOW TO CURE.
5. APPLY A THIN COAT OF GREASE (ITEM 5) TO BORE. PRESS ONE BEARING TO DIM SHOWN AND OTHER BEARING FLUSH WITH -A- AS SHOWN.
6. A STRAIGHT SHAFT .2497 DIA X 1.50 LONG MUST SLIDE THRU FINISHED ASSEMBLY WITHOUT OBVIOUS BINDING IN BEARING BORES.
7. DO NOT DAMAGE KNURLED SURFACE OF WHEEL.

A/R	7	932-044	PLASTIC, LIQUID, EPOXY, HYSOL C9-6210
A/R	6	018-290	PLASTIC, LIQUID, CATALYST, HYSOL H2-3561
A/R	5	087-754	GREASE, ANDOK "C"
	4		
	3	4200082-01	BEARING, BALL, R-4, ABEC 5
	2	4260541-01	BAND, TAPE TIMER
	1	4250094-01	WHEEL, TAPE TIMER
REV	NO	PART NUMBER	DESCRIPTION

Assembly No. 4041230. Tape Timer Wheel Assembly